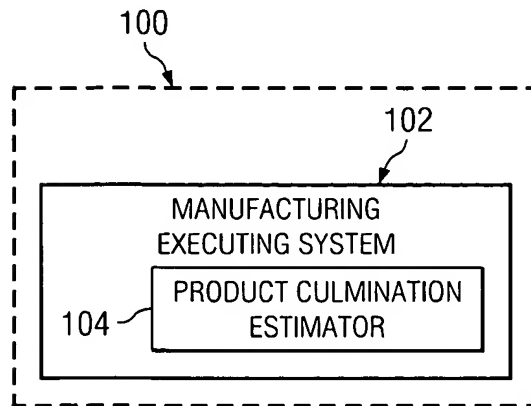
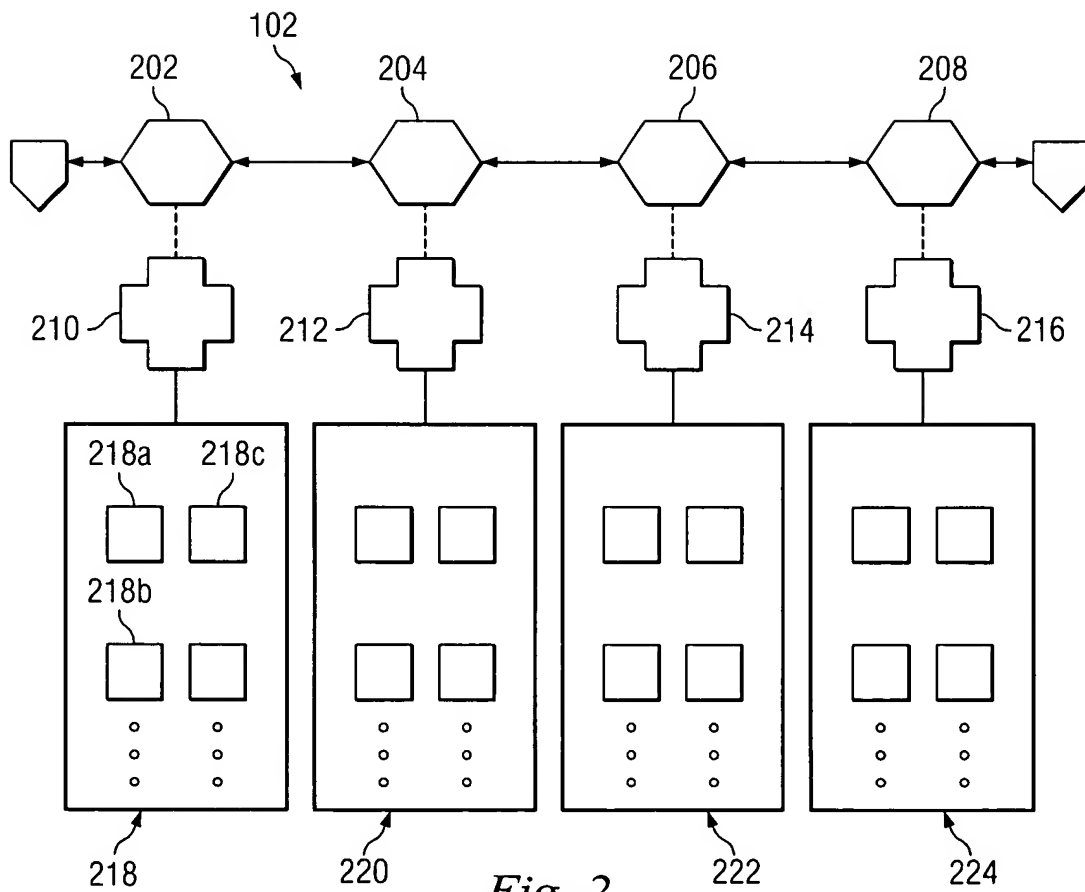


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A METHOD FOR TARGET QUEUE TIME  
CALCULATION IN MANUFACTURING PLANNING

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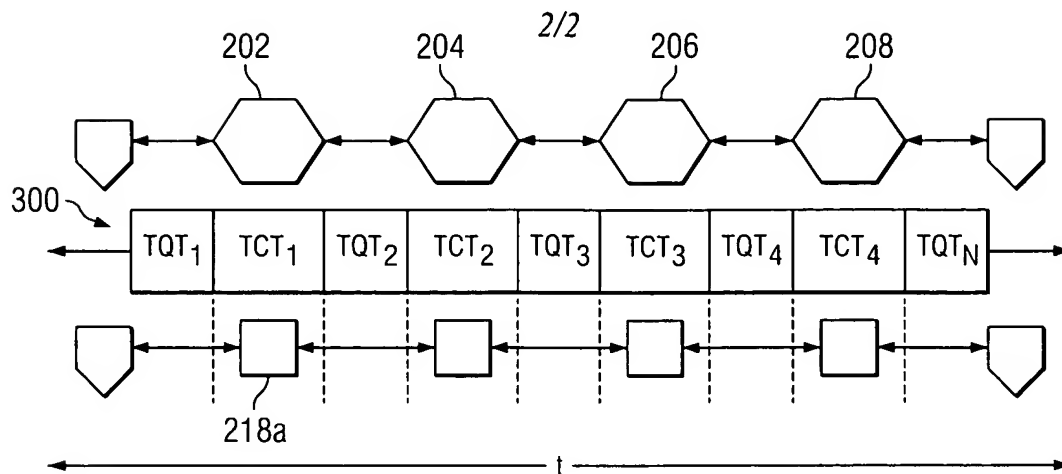


*Fig. 1*

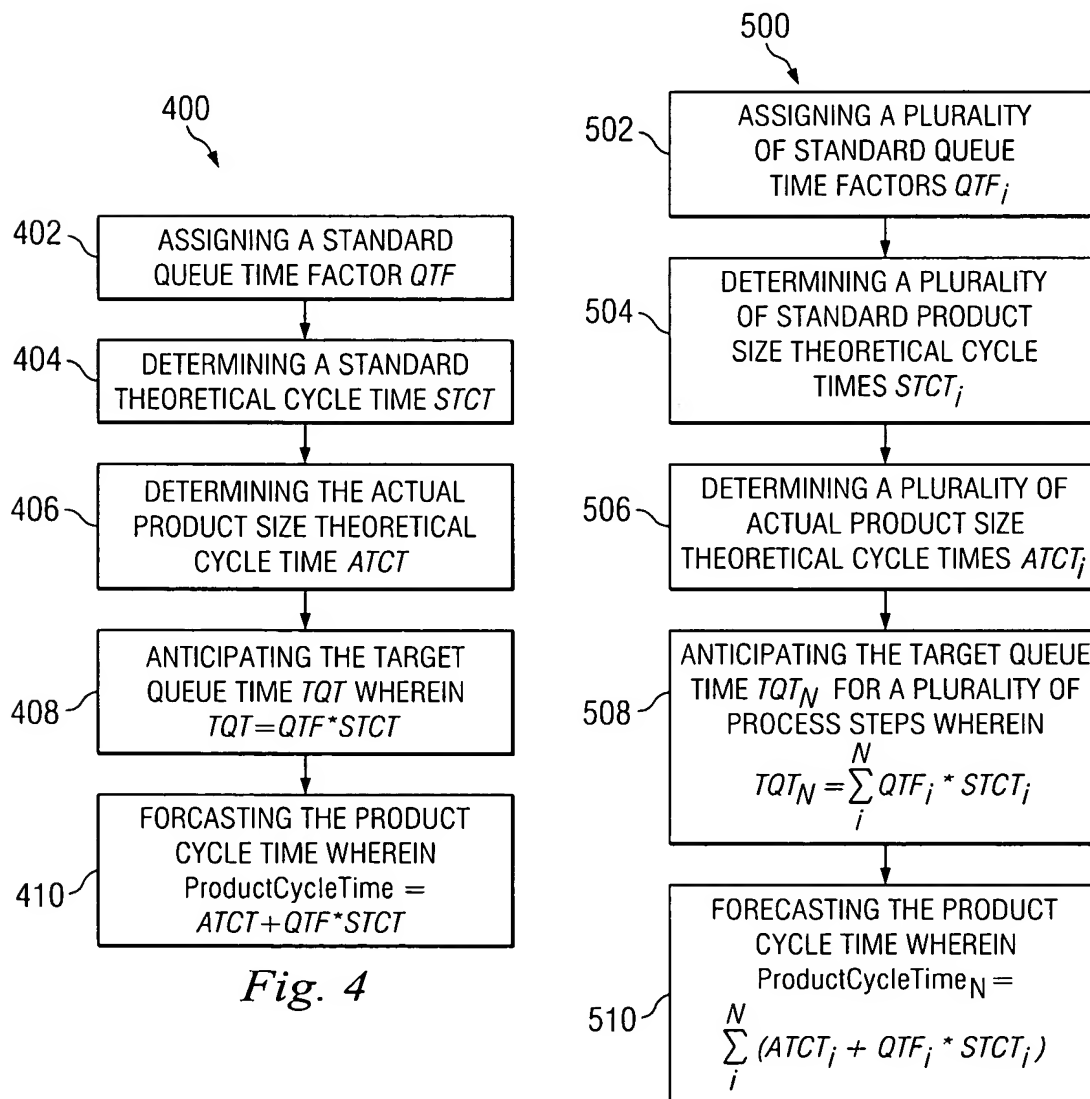


*Fig. 2*

A METHOD FOR TARGET QUEUE TIME  
CALCULATION IN MANUFACTURING PLANNING



*Fig. 3*



*Fig. 4*

*Fig. 5*